



Step 1: Cut out hole to diameter of flange.

Install sub-base using Flat, Bugle or Wafer Head #10 x 1 1/2" Sheet Metal Screws, Type A Point

Step 2: Place TPO boot over installed sub-base.

Heat weld TPO boot 2" from the the edges, fusing the boot to the TPO membrane roof.

Step 3: Slide Head over collar of installed TPO boot.

Attach using #8 x 1/2" Self Tapping Sheet Metal Screws (Screws not included)

