



**Step 1:** Cut out hole to diameter of flange. Install sub-base using Flat, Bugle or Wafer Head #10 x 1 1/2" Sheet Metal Screws, Type A Point

**Step 2:** Place TPO boot over installed sub-base. Heat weld TPO boot 2" from the the edges, fusing the boot to the TPO membrane roof.

**Step 3:** Slide Head over collar of installed TPO boot. Attach using #8 x 1/2" Self Tapping Sheet Metal Screws (Screws not included)

