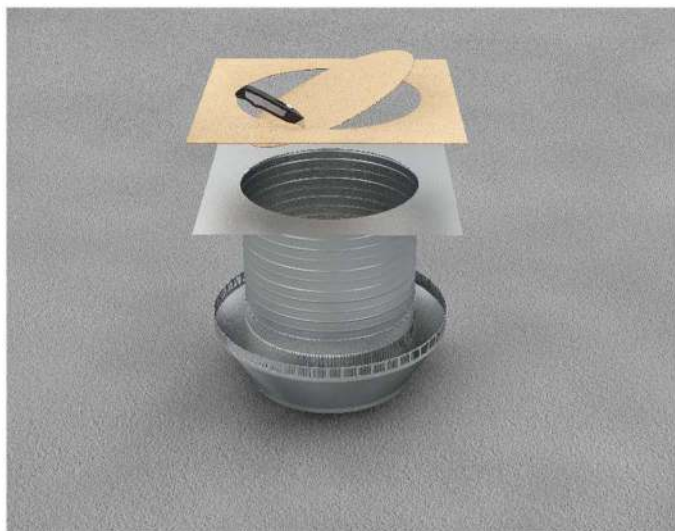


For EPDM, PVC or TPO Membrane Flat Roofs

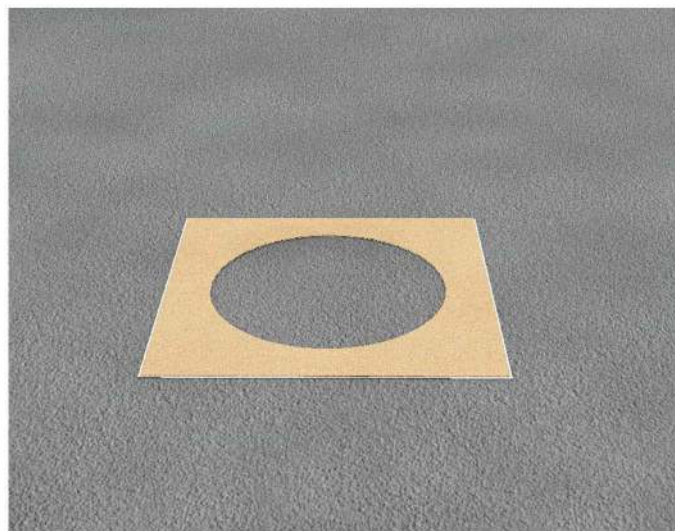
Step 1:

Turn the vent upside down and make a cardboard template from the flange. The template should be the same size as the flange with the hole in the middle.



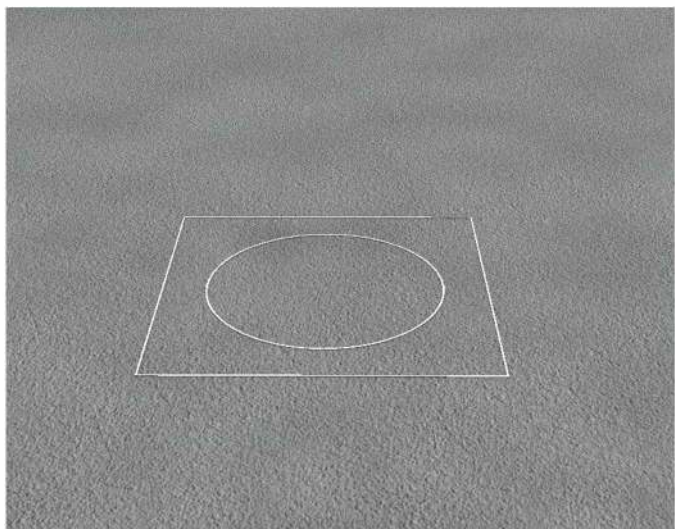
Step 2:

Using the template, trace the square and circle onto the roof as shown.



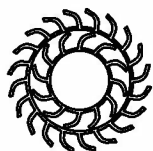
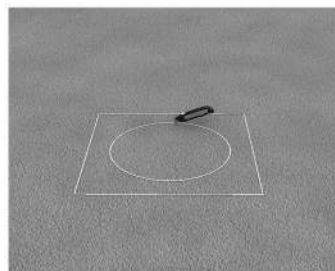
Step 3:

Remove cardboard template to show the square and circle pattern.



Step 4:

With a razor blade, cut the circle traced out onto the membrane and remove. Then with a reciprocating saw, cut a hole in the roof deck and remove all debris.



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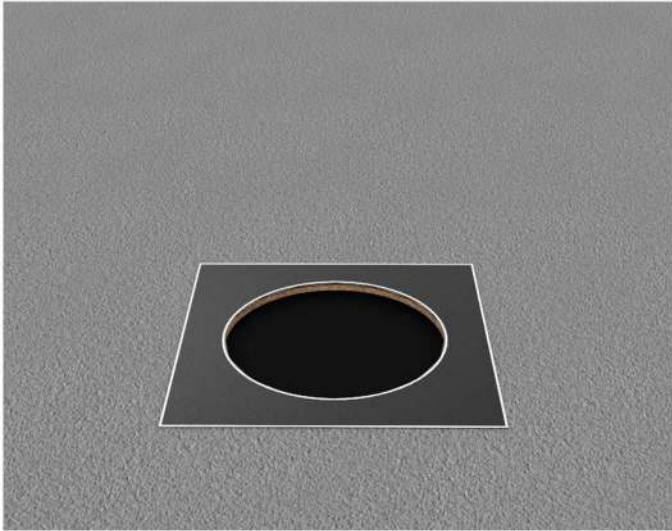
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For EPDM, PVC or TPO Membrane Flat Roofs

Step 5:

Apply sealant within the square flange outline.



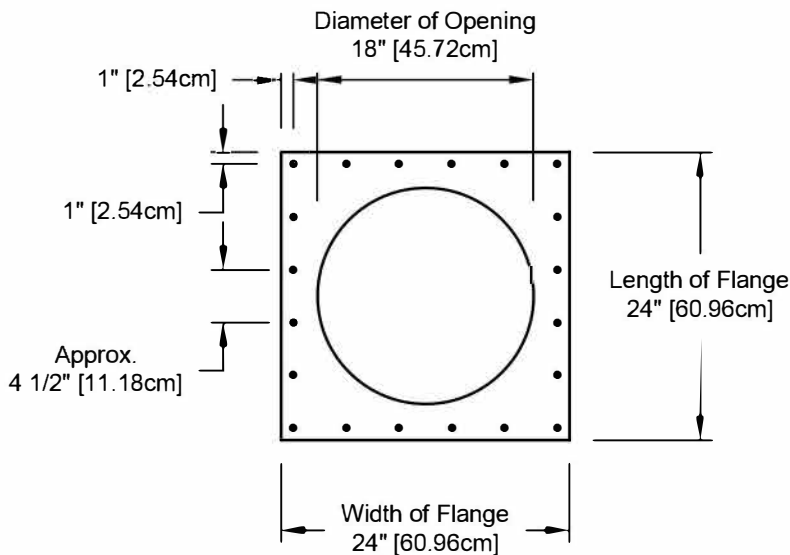
Step 6A:

Place vent within the square outline & attach using a screw gun or drill.



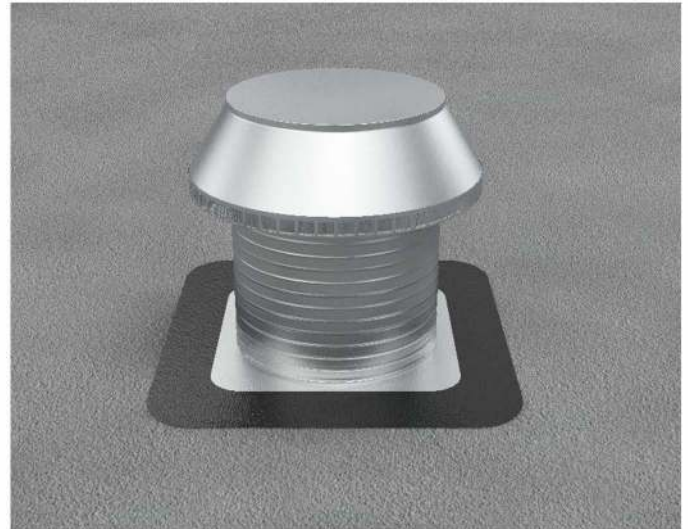
6B:

Required Screw: #10 x 1.5" steel sheet metal screw
Total number of screws required = 20 (tolerance : 1/2")



Step 7:

Apply roofing cement over the screws and edge of flange. This is how the Aura vent should look when finished.



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